



# NIPPON KAIJI KYOKAI

Approval No. NKY-3337  
Certificate No. TA25172E

## *Certificate* OF *TYPE APPROVAL*

Article: Welding Consumables for Stainless Steels  
Brand: GeKa ELOX R 2209  
Applicant: Gedik Kaynak Sanayi ve Ticaret A.S.  
Kargalıhanbaba Mahallesi , Organize Sanayi 1-8-10 Sokak Dış Kapı  
No : 27-3-2 Hendek / Sakarya , TÜRKİYE  
Manufacturer: Gedik Kaynak Sanayi ve Ticaret A.S.  
Kargalıhanbaba Mahallesi , Organize Sanayi 1-8-10 Sokak Dış Kapı  
No : 27-3-2 Hendek / Sakarya , TÜRKİYE  
Grade: KD2209  
Welding Process: Manual Welding  
Welding Positions and Max. Diameter of Electrode: See Table 1  
Current: AC and DCEP  
Shielding Gas: Not Applicable

Table 1 Welding Positions and Max. Diameter of Electrode

Butt Weld		Fillet Weld	
Flat:	4.0mm	Flat:	4.0mm
Horizontal:	4.0mm	Horizontal Vertical:	4.0mm
Overhead:	4.0mm	Horizontal:	4.0mm
Vertical Upward:	4.0mm	Horizontal Overhead:	4.0mm
Vertical Downward:	Not Applicable	Overhead:	4.0mm
		Vertical Upward:	4.0mm
		Vertical Downward:	Not Applicable

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

This Certificate will remain in force until 4 December 2025.

Issued at Tokyo on 5 December 2024.



M. IRISAWA

General Manager

Material and Equipment Department

Note : The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections.